Transfer Pumps





- > Sea water
- > Aquaculture
- > Mild acid solutions
- > Washing systems
- > Hydroponics
- > Desalinated water



XF Series

XF92S, XF171S, XF221S & XF192S

Motor Pump

Model Numbers: 71401S, 71101S, 71201S & 71301S

Robust and compact, 1 or 2 stage centrifugal pumps with silicon carbide seals, corrosion resistant componentry and driven by a TEFC motor. Designed for total head duties to 33m and flows to 225 lpm.

All models are fitted with "Thermotection" for closed head pump protection.

Also available in 220 Volt 60Hz single phase.

WHY CHOOSE THE DAVEY XF SERIES PUMP?

PUMP

1 or 2 stage (single or twin impeller) Closed vane impellers Stainless Steel pump shaft Corrosion resistant casing Silicon Carbide Mechanical shaft seal O-ring casing seal

MOTOR

Davey manufactured
TEFC with IP55 enclosure
Class F insulation
Permanently split capacitor design
Double contact C3-HTG sealed bearings
Inbuilt thermal overload protection
Plastic feet on motor shell

THERMOTECTION

Thermotection will automatically stop the pump should the water in the casing reach 85°C. This condition may occur when a fully primed pump is operated without being allowed to discharge water (i.e. closed head operation). Thermotection control will automatically restart the pump

Thermotection control will automatically restart the pump when the water temperature drops below 65°C±5°C.

- Manufactured from quality corrosion resistant materials
- TEFC motor corrosion resistant and excludes dust and dirt
- Motor and pump designed for frequent starts
- Quick and easy installation
- Low maintenance
- Easy to service if required
- Protected against pump damage from closed head operation



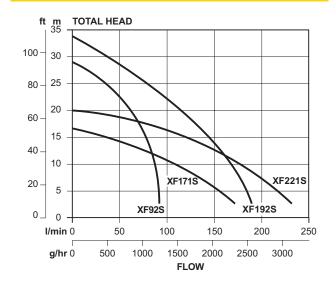
Transfer Pumps



OPERATING LIMITS							
Туре	XF92S XF171S		XF221S	XF192S			
Capacities to	98 lpm	175 lpm	225 lpm	190 lpm			
Maximum total head	28m	17m	20m	33m			
Maximum suction head	7.0m	7.5m	7.5m	7.5m			
Maximum water temperature	85°C						
Minimum water temperature	1°C						
Inlet size	1" BSP(F)						
Outlet size	1" BSP(F)	1" BSP(M)	1" BSP(M)	1" BSP(F)			
Maximum casing pressure	400kPa	250kPa	250kPa	400kPa			

MATERIALS OF CONSTRUCTION						
PART	MATERIAL					
Impellers	Glass filled polycarbonate					
Lock nut	Glass filled nylon					
Pump casing - XF171S & XF221S - XF92S & XF192S	Glass filled Noryl 316 stainless steel					
Clamp band	304 stainless steel					
Pump shaft	304 stainless steel					
Suction cover	Glass filled Noryl					
Seal ring (stationary)	Silicon carbide					
Seal ring (rotating)	Aluminium oxide					
Seal spring	316 stainless steel					
O-rings	Nitrile rubber					
Diffusers	Glass filled Noryl					
Blanking ring - XF92S & XF192S	Glass filled Noryl					
Spacer	Glass filled nylon					
Priming plug	Glass filled Noryl					
Motor shell	Marine grade aluminium					
Shell finish	Baked polyester					

HYDRAULIC PERFORMANCE



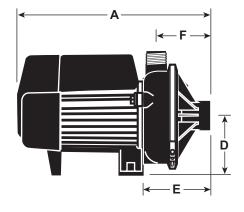
ELECTRICAL DATA							
Туре	XF92S	XF171S	XF221S	XF192S			
Supply voltage	220-250V						
Supply frequency	50Hz						
Full load current	3.7A	2.8A	4.5A	5.2A			
Locked rotor current	12.0A	12.0A	18.0A	18.0A			
Input power (P ₁)	0.84kW	0.78kW	1.05kW	1.15kW			
Output power (P2)	0.58kW	0.53kW	0.70kW	0.80kW			
Enclosure	IP55						
Insulation	Class F						
Starting	P.S.C.						

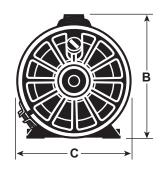
INSTALLATION & PRIMING

- Installation with suction lift require a good quality foot valve to avoid loss of prime.
- To prime, fill pump body and suction line through priming plug hole located above suction inlet and replace plug.

DIMENSIONS										
Туре	Α	В	С	D	E	F	Mounting holes diameter (mm)	Inlet B.S.P.	Outlet B.S.P.	Net Weight (kg)
XF92S	325	220	195	100	125	100	10 @ 140 centres	1"F	1"F	7.2
XF171S	325	215	193	100	126	100		1"F	1"M	6.7
XF221S	350	215	193	100	126	100		1"F	1"M	8.3
XF192S	350	220	195	100	125	100		1"F	1"F	8.8

All dimensions in mm unless otherwise stated.









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