



### Construction

Single-impeller submersible pumps in chrom-enickel-molybdenum stainless steel **AISI 316L**, with vertical delivery port.

**GXVL**: with free-flow (vortex) impeller.

Motor cooled by the pumped water passing between the motor jacket and the external jacket.

Double shaft seal with oil chamber.

### Applications

For clean or slightly dirty water, containing solids up to 25 mm grain size.

Particularly suitable for liquids with a high solid content.

For outdoor use a power supply cable of not less than 10 m should be used in accordance with: EN 60 335-2-41.

### Operating conditions

Liquid temperature up to 50° C.

Maximum immersion depth: 5 m.

Minimum water level with float 130 mm.

Minimum water level manual operation 30 mm.

Continuous duty.

### Motor

2-pole induction motor, 50 Hz ( $n \approx 2900$  rpm).

**GXVL**: three-phase 230 V  $\pm 10\%$ ;

three-phase 400 V  $\pm 10\%$ ;

Cable: H07RN-F, 4G1 mm<sup>2</sup>, length 5 m, without plug.

**GXVLM**: single-phase 230 V,

with float switch and thermal protector.

Incorporated capacitor.

Cable: H07RN-F, 3G1 mm<sup>2</sup>, length 5 m, with plug

CEI-UNEL 47166.

Insulation class F.

Protection IP X8 (for continuous immersion)

Double impregnation humidity-proof dry winding.

Constructed in accordance with: EN 60034-1;

EN 60335-1, EN 60335-2-41.

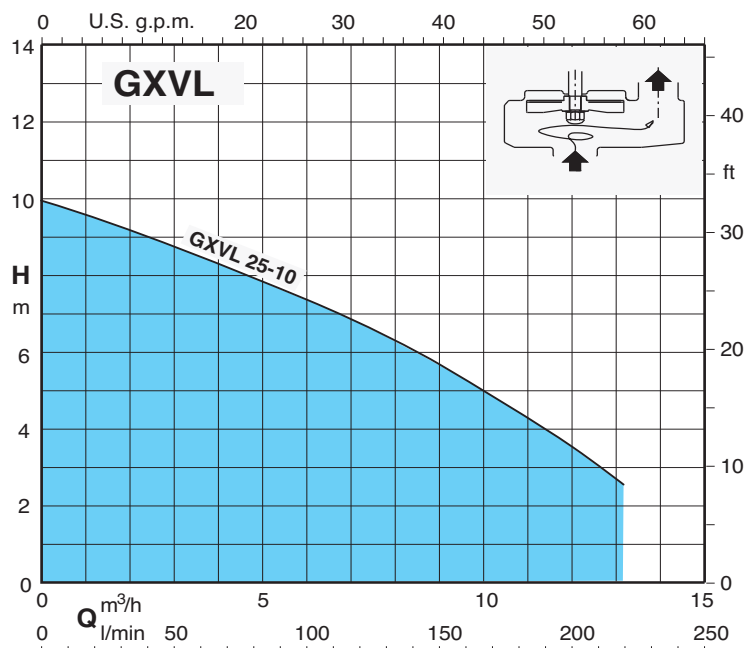
### Other features on request

- Other voltages.
- Frequency 60 Hz.
- Other mechanical seal.
- Cable length 10 m.
- Motor suitable for operation with frequency converter.

### Materials

Component	Material
Pump casing	Cr-Ni-Mo steel 1.4404 EN 10088 (AISI 316L)
Strainer	
Impeller	
Motor jacket	
Pump jacket	
Handle	Polypropylene
Shaft	Cr-Ni-Mo steel 1.4404 EN 10088 (AISI 316L)
Mechanical seal	Ceramic alumina/Carbon/NBR
Seal lubrication oil	Oil for food/pharmaceutical machinery

### Characteristic curves $n \approx 2900$ rpm



### Performance $n \approx 2900$ rpm

3~	230V 400V		1~	230V Capacitor			P1			P2			Q										
	A	A		A	$\mu$ f	Vc	kW	kW	HP	m <sup>3</sup> /h	l/min	H m		0	1,2	3	4,5	6	7,5	9	10,2	12	13,2
<b>GXVL 25-10</b>	2,8	1,6	<b>GXVLM 25-10</b>	4,5	16	450	0,95	0,45	0,6	<b>H m</b>	10	9,5	8,7	8	7,3	6,5	5,7	4,9	3,7	2,6			

P1 Max. power input.

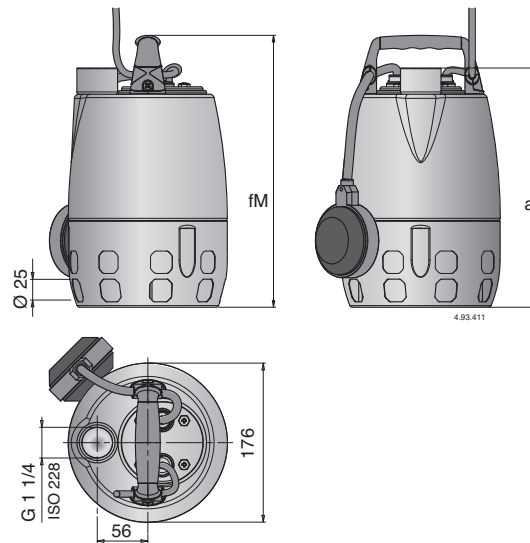
P2 Rated motor power output.

Density  $\rho = 1000$  kg/m<sup>3</sup>.

Kinematic viscosity  $\nu = \max 20$  mm<sup>2</sup>/sec.

Tolerances according to UNI EN ISO 9906:2012

### Dimensions and weights



TYPE	Dimensions mm		(1) kg	
	fM	a	GXVL	GXVLM
<b>GXVL 25-10 - GXVLM 25-10</b>	337	302	6,8	7,3

(1) With cable length: 5 m

### Installation examples

